

Work Order ID 69824

Thursday, May 19, 2011 2:34:07 PM



Page 1

Item ID: D2022-101

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

Start Date: 5/19/2011 Start Qty: 60.00



Cust Item ID:

Required Date: 5/25/2011 Req'd Qty: 60.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11/05/19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Note: .257" dia drill

1-Turn as per folio FA206 & dwg

FOLIO REV: 11/16/12

DWG REV: 11/16/12

2-Deburr as required

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

60

60

11/16/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

20 11.5.2 60

130

Identify as per dwg & Stock Location: 50f

0.00



Packaging

Memo

0.00

Packaging

11/6/12 SP 60

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/12 ME 11-06-03

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Picklist Print

Thursday, May 19, 2011 2:34:14 PM

Page 1

Work Order ID: 69824



Parent Item: D2022-101



Parent Item Name: Spacer

Start Date: 5/19/2011

Required Date: 5/25/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP ☐ D02.03.07 ☐ Now made in house ☐ NG ☐

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6R0.750

Purchased

No

100

f

71.4030

0.03

1.8



~~28~~ SA 11/6/12

6061-T6 Round Bar .750"

Location

Loc Qty

Loc Code

MAT013

71.403

112442

0.796

116406

0.617

117481

69.99

1.8

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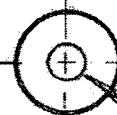
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NOTE: Date & initial all entries

970114 BW

MAUS-1G



D2022-101
D2022-103

MAT'L: ALUMINUM 6061-T6 (QQ-A-225/2)



D2022-103	SPACER 5/16 ALUM 6061-T6	QD-A-250/E
D2022-101	SPACER 1/4 ALUM 6061-T6	QD-A-250/E

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS LOANED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 5-29		QTY REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENOOR	
DRAWING				BASIC CODE		APPROVAL		CONTRACT NO.									
APPROVED				DIMENSIONS (INCHES) OF SHEETS (EXCEPTED)		DATE		DRAWN BY		DATE							
				LENGTH DASH NO (EXCEPTED)		BASIC CODES		DESIGN BY		DATE							
DESCRIPTION		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED						TITLE									
OF		GENERAL						SPEC. NO.									
CHANGE		1. DIMENSIONS ARE IN INCHES		2. DIMENSIONS ARE IN INCHES				CODE									
		2. SURFACE FINISHES: (A) 1. POLISHED (B) 2. ANODIZED (C) 3. PAINTED (D) 4. OIL FINISH (E) 5. GALVANNEAL (F) 6. OTHER (G) 7. OTHER (H) 8. OTHER (I) 9. OTHER (J) 10. OTHER (K) 11. OTHER (L) 12. OTHER (M) 13. OTHER (N) 14. OTHER (O) 15. OTHER (P) 16. OTHER (Q) 17. OTHER (R) 18. OTHER (S) 19. OTHER (T) 20. OTHER (U) 21. OTHER (V) 22. OTHER (W) 23. OTHER (X) 24. OTHER (Y) 25. OTHER (Z) 26. OTHER (AA) 27. OTHER (AB) 28. OTHER (AC) 29. OTHER (AD) 30. OTHER (AE) 31. OTHER (AF) 32. OTHER (AG) 33. OTHER (AH) 34. OTHER (AI) 35. OTHER (AJ) 36. OTHER (AK) 37. OTHER (AL) 38. OTHER (AM) 39. OTHER (AN) 40. OTHER (AO) 41. OTHER (AP) 42. OTHER (AQ) 43. OTHER (AR) 44. OTHER (AS) 45. OTHER (AT) 46. OTHER (AU) 47. OTHER (AV) 48. OTHER (AW) 49. OTHER (AX) 50. OTHER (AY) 51. OTHER (AZ) 52. OTHER (BA) 53. OTHER (BB) 54. OTHER (BC) 55. OTHER (BD) 56. OTHER (BE) 57. OTHER (BF) 58. OTHER (BG) 59. OTHER (BH) 60. OTHER (BI) 61. OTHER (BJ) 62. OTHER (BK) 63. OTHER (BL) 64. OTHER (BM) 65. OTHER (BN) 66. OTHER (BO) 67. OTHER (BP) 68. OTHER (BQ) 69. OTHER (BR) 70. OTHER (BS) 71. OTHER (BT) 72. OTHER (BU) 73. OTHER (BV) 74. OTHER (BW) 75. OTHER (BX) 76. OTHER (BY) 77. OTHER (BZ) 78. OTHER (CA) 79. OTHER (CB) 80. OTHER (CC) 81. OTHER (CD) 82. OTHER (CE) 83. OTHER (CF) 84. OTHER (CG) 85. OTHER (CH) 86. OTHER (CI) 87. OTHER (CJ) 88. OTHER (CK) 89. OTHER (CL) 90. OTHER (CM) 91. OTHER (CN) 92. OTHER (CO) 93. OTHER (CP) 94. OTHER (CQ) 95. OTHER (CR) 96. OTHER (CS) 97. OTHER (CT) 98. OTHER (CU) 99. OTHER (CV) 100. OTHER (CW) 101. OTHER (CX) 102. OTHER (CY) 103. OTHER (CZ) 104. OTHER (DA) 105. OTHER (DB) 106. OTHER (DC) 107. OTHER (DD) 108. OTHER (DE) 109. OTHER (DF) 110. OTHER (DG) 111. OTHER (DH) 112. OTHER (DI) 113. OTHER (DJ) 114. OTHER (DK) 115. OTHER (DL) 116. OTHER (DM) 117. OTHER (DN) 118. OTHER (DO) 119. OTHER (DP) 120. OTHER (DQ) 121. OTHER (DR) 122. OTHER (DS) 123. OTHER (DT) 124. OTHER (DU) 125. OTHER (DV) 126. OTHER (DW) 127. OTHER (DX) 128. OTHER (DY) 129. OTHER (DZ) 130. OTHER (EA) 131. OTHER (EB) 132. OTHER (EC) 133. OTHER (ED) 134. OTHER (EE) 135. OTHER (EF) 136. OTHER (EG) 137. OTHER (EH) 138. OTHER (EI) 139. OTHER (EJ) 140. OTHER (EK) 141. OTHER (EL) 142. OTHER (EM) 143. OTHER (EN) 144. OTHER (EO) 145. OTHER (EP) 146. OTHER (EQ) 147. OTHER (ER) 148. OTHER (ES) 149. OTHER (ET) 150. OTHER (EU) 151. OTHER (EV) 152. OTHER (EW) 153. OTHER (EX) 154. OTHER (EY) 155. OTHER (EZ) 156. OTHER (FA) 157. OTHER (FB) 158. OTHER (FC) 159. OTHER (FD) 160. OTHER (FE) 161. OTHER (FF) 162. OTHER (FG) 163. OTHER (FH) 164. OTHER (FI) 165. OTHER (FJ) 166. OTHER (FK) 167. OTHER (FL) 168. OTHER (FM) 169. OTHER (FN) 170. OTHER (FO) 171. OTHER (FP) 172. OTHER (FQ) 173. OTHER (FR) 174. OTHER (FS) 175. OTHER (FT) 176. OTHER (FU) 177. OTHER (FV) 178. OTHER (FW) 179. OTHER (FX) 180. OTHER (FY) 181. OTHER (FZ) 182. OTHER (GA) 183. OTHER (GB) 184. OTHER (GC) 185. OTHER (GD) 186. OTHER (GE) 187. OTHER (GF) 188. OTHER (GG) 189. OTHER (GH) 190. OTHER (GI) 191. OTHER (GJ) 192. OTHER (GK) 193. OTHER (GL) 194. OTHER (GM) 195. OTHER (GN) 196. OTHER (GO) 197. OTHER (GP) 198. OTHER (GQ) 199. OTHER (GR) 200. OTHER (GS) 201. OTHER (GT) 202. OTHER (GU) 203. OTHER (GV) 204. OTHER (GW) 205. OTHER (GX) 206. OTHER (GY) 207. OTHER (GZ) 208. OTHER (HA) 209. OTHER (HB) 210. OTHER (HC) 211. OTHER (HD) 212. OTHER (HE) 213. OTHER (HF) 214. OTHER (HG) 215. OTHER (HH) 216. OTHER (HI) 217. OTHER (HJ) 218. OTHER (HK) 219. OTHER (HL) 220. OTHER (HM) 221. OTHER (HN) 222. OTHER (HO) 223. OTHER (HP) 224. OTHER (HQ) 225. OTHER (HR) 226. OTHER (HS) 227. OTHER (HT) 228. OTHER (HU) 229. OTHER (HV) 230. OTHER (HW) 231. OTHER (HX) 232. OTHER (HY) 233. OTHER (HZ) 234. OTHER (IA) 235. OTHER (IB) 236. OTHER (IC) 237. OTHER (ID) 238. OTHER (IE) 239. OTHER (IF) 240. OTHER (IG) 241. OTHER (IH) 242. OTHER (II) 243. OTHER (IJ) 244. OTHER (IK) 245. OTHER (IL) 246. OTHER (IM) 247. OTHER (IN) 248. OTHER (IO) 249. OTHER (IP) 250. OTHER (IQ) 251. OTHER (IR) 252. OTHER (IS) 253. OTHER (IT) 254. OTHER (IU) 255. OTHER (IV) 256. OTHER (IW) 257. OTHER (IX) 258. OTHER (IY) 259. OTHER (IZ) 260. OTHER (JA) 261. OTHER (JB) 262. OTHER (JC) 263. OTHER (JD) 264. OTHER (JE) 265. OTHER (JF) 266. OTHER (JG) 267. OTHER (JH) 268. OTHER (JI) 269. OTHER (JJ) 270. OTHER (JK) 271. OTHER (JL) 272. OTHER (JM) 273. OTHER (JN) 274. OTHER (JO) 275. OTHER (JP) 276. OTHER (JQ) 277. OTHER (JR) 278. OTHER (JS) 279. OTHER (JT) 280. OTHER (JU) 281. OTHER (JV) 282. OTHER (JW) 283. OTHER (JX) 284. OTHER (JY) 285. OTHER (JZ) 286. OTHER (KA) 287. OTHER (KB) 288. OTHER (KC) 289. OTHER (KD) 290. OTHER (KE) 291. OTHER (KF) 292. OTHER (KG) 293. OTHER (KH) 294. OTHER (KI) 295. OTHER (KJ) 296. OTHER (KL) 297. OTHER (KM) 298. OTHER (KN) 299. OTHER (KO) 300. OTHER (KP) 301. OTHER (KQ) 302. OTHER (KR) 303. OTHER (KS) 304. OTHER (KT) 305. OTHER (KU) 306. OTHER (KV) 307. OTHER (KW) 308. OTHER (KX) 309. OTHER (KY) 310. OTHER (KZ) 311. OTHER (LA) 312. OTHER (LB) 313. OTHER (LC) 314. OTHER (LD) 315. OTHER (LE) 316. OTHER (LF) 317. OTHER (LG) 318. OTHER (LH) 319. OTHER (LI) 320. OTHER (LJ) 321. OTHER (LK) 322. OTHER (LL) 323. OTHER (LM) 324. OTHER (LN) 325. OTHER (LO) 326. OTHER (LP) 327. OTHER (LQ) 328. OTHER (LR) 329. OTHER (LS) 330. OTHER (LT) 331. OTHER (LU) 332. OTHER (LV) 333. OTHER (LW) 334. OTHER (LX) 335. OTHER (LY) 336. OTHER (LZ) 337. OTHER (MA) 338. OTHER (MB) 339. OTHER (MC) 340. OTHER (MD) 341. OTHER (ME) 342. OTHER (MF) 343. OTHER (MG) 344. OTHER (MH) 345. OTHER (MI) 346. OTHER (MJ) 347. OTHER (MK) 348. OTHER (ML) 349. OTHER (MN) 350. OTHER (MO) 351. OTHER (MP) 352. OTHER (MQ) 353. OTHER (MR) 354. OTHER (MS) 355. OTHER (MT) 356. OTHER (MU) 357. OTHER (MV) 358. OTHER (MW) 359. OTHER (MX) 360. OTHER (MY) 361. OTHER (MZ) 362. OTHER (NA) 363. OTHER (NB) 364. OTHER (NC) 365. OTHER (ND) 366. OTHER (NE) 367. OTHER (NF) 368. OTHER (NG) 369. OTHER (NH) 370. OTHER (NI) 371. OTHER (NJ) 372. OTHER (NK) 373. OTHER (NL) 374. OTHER (NM) 375. OTHER															

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